

SPLIT TYPE
ROOM AIR CONDITIONER
WALL MOUNTED TYPE

SERVICE MANUAL



Indoor unit	Outdoor unit
ASYG07LUCA	AOYG07LUCA
ASYG09LUCA	AOYG09LUCB

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SPECIFICATIONS

ELECTRICAL DATA

TYPE		Cool & heat inverter	
INDOOR UNIT		ASYG07LUCA	ASYG09LUCA
OUTDOOR UNIT		AOYG07LUCA	AOYG09LUCB
COOLING CAPACITY		2.00 kW	2.50 kW
HEATING CAPACITY		3.00 kW	3.20 kW
POWER SOURCE		230 V	230 V
FREQUENCY		50 Hz	50 Hz
RUNNING CURRENT	Cooling	2.6 A	3.1 A
	Heating	3.4 A	3.4 A
INPUT WATTS	Cooling	0.46 kW	0.555 kW
	Heating	0.66 kW	0.68 kW
E.E.R.	Cooling	4.35 kW/kW	4.50 kW/kW
COP	Heating	4.55 kW/kW	4.71 kW/kW
MOISTURE REMOVAL		1.0 L/h	1.3 L/h
AIR CIRCULATION HIGH	Cooling	680 m ³ /h	800 m ³ /h
	Heating	730 m ³ /h	800 m ³ /h
MAXIMUM CURRENT	Cooling	6.0 A	
	Heating	7.5 A	

FAN MOTOR

POWER SOURCE		230 V	
INDOOR UNIT Cooling	High	1,140 r.p.m.	1,300 r.p.m.
	Medium	1,050 r.p.m.	1,080 r.p.m.
	Low	930 r.p.m.	960 r.p.m.
	Quiet	650 r.p.m.	650 r.p.m.
INDOOR UNIT Heating	High	1,180 r.p.m.	1,300 r.p.m.
	Medium	1,050 r.p.m.	1,120 r.p.m.
	Low	930 r.p.m.	960 r.p.m.
	Quiet	650 r.p.m.	650 r.p.m.
OUTDOOR UNIT Cooling		730 r.p.m.	780 r.p.m.
OUTDOOR UNIT Heating		650 r.p.m.	720 r.p.m.

NOISE LEVEL

INDOOR UNIT Cooling	High	38 dB	42 dB
	Medium	35 dB	36 dB
	Low	31 dB	32 dB
	Quiet	21 dB	21 dB
INDOOR UNIT Heating	High	38 dB	42 dB
	Medium	35 dB	37 dB
	Low	31 dB	32 dB
	Quiet	21 dB	21 dB
OUTDOOR UNIT Cooling		46 dB	48 dB
OUTDOOR UNIT Heating		46 dB	48 dB

COMPRESSOR AND REFRIGERANT

COMPRESSOR TYPE		Hermetic type, 4 pole, 3 phase, DC inverter motor, Rotary	
DISCRIMINATION		5SS072XHA01	
WEIGHT (with oil)		6.0 kg	
PRECHARGED REFRIGERANT		700 g	850 g
REFRIGERANT TYPE		R410A	R410A
FULL CHARGE	Pipe length 15 m	700 g	850 g
	20 m	800 g	950 g
ADDITIONAL REFRIGERANT		20 g/m	
MAXIMUM PIPING HEIGHT		15m	

DIMENSIONS

INDOOR UNIT	H x W x D	282 x 870 x 185 mm
OUTDOOR UNIT	H x W x D	540 x 660 x 290 mm

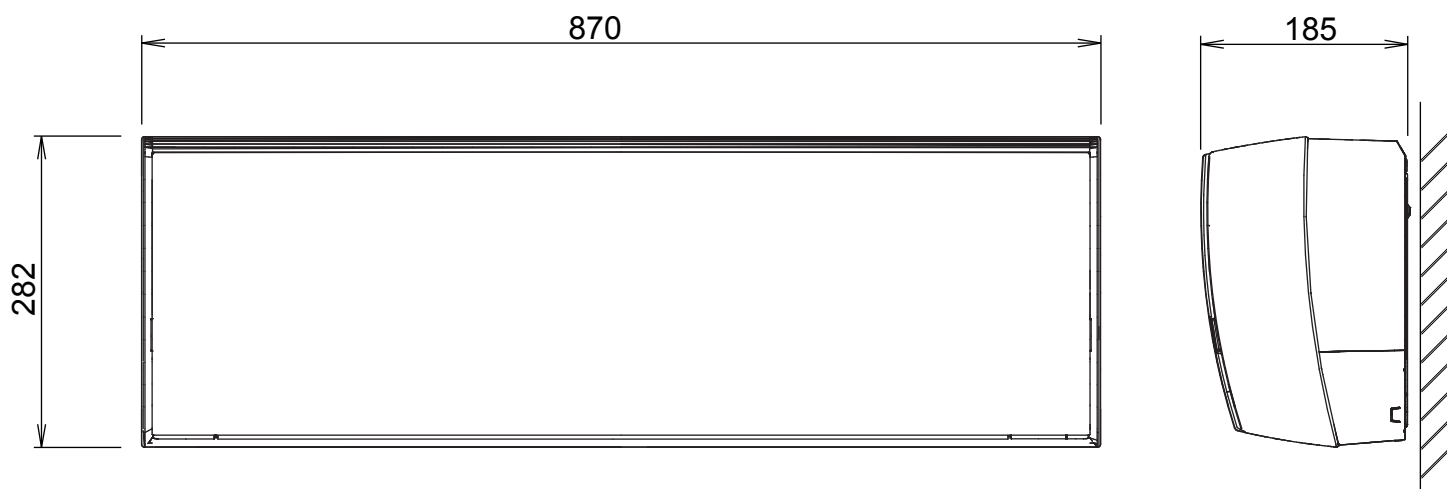
WEIGHT

INDOOR UNIT	Shipping / Net	12 kg / 9.5 kg
OUTDOOR UNIT	Shipping / Net	27 kg / 23 kg 28 kg / 25 kg

DIMENSIONS

unit : mm

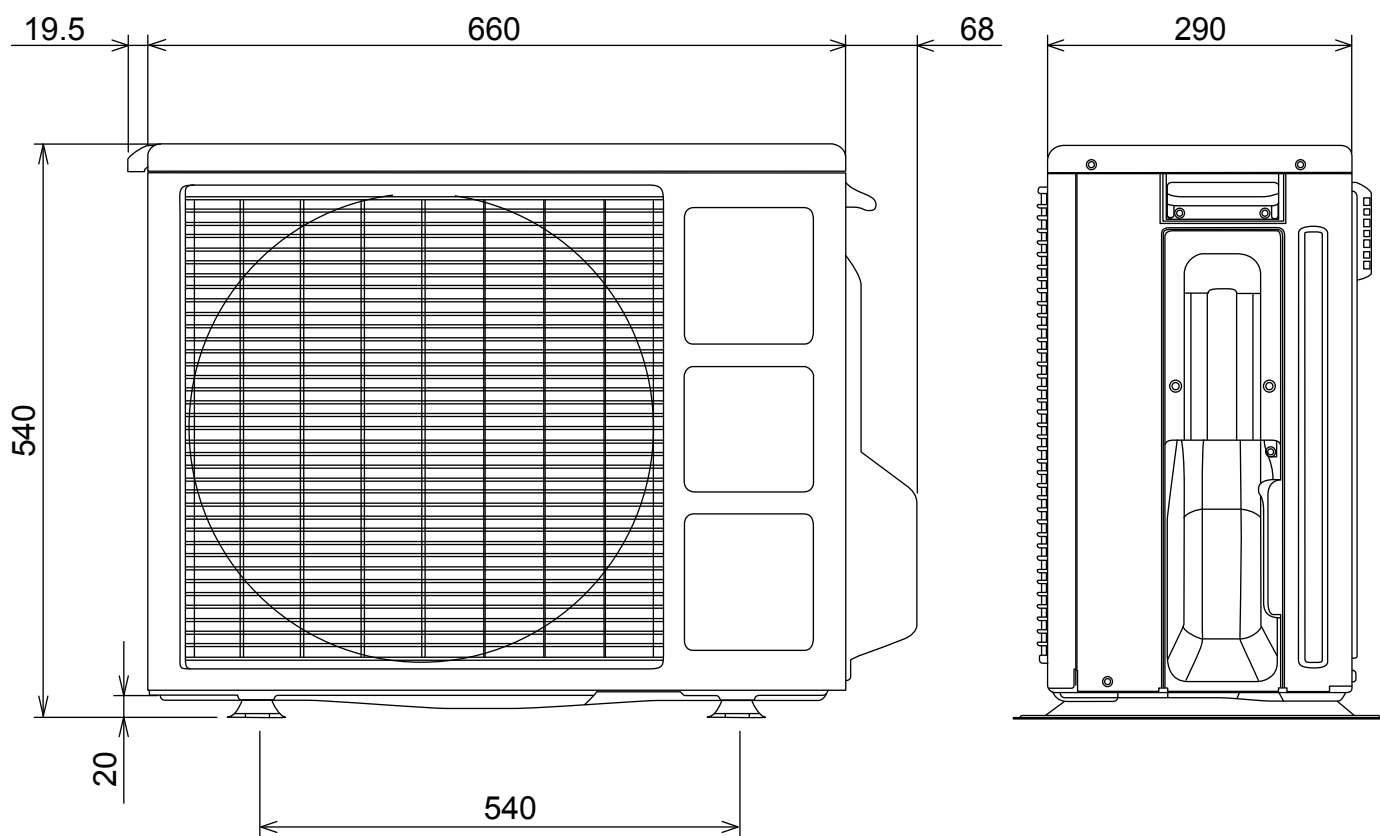
INDOOR UNIT



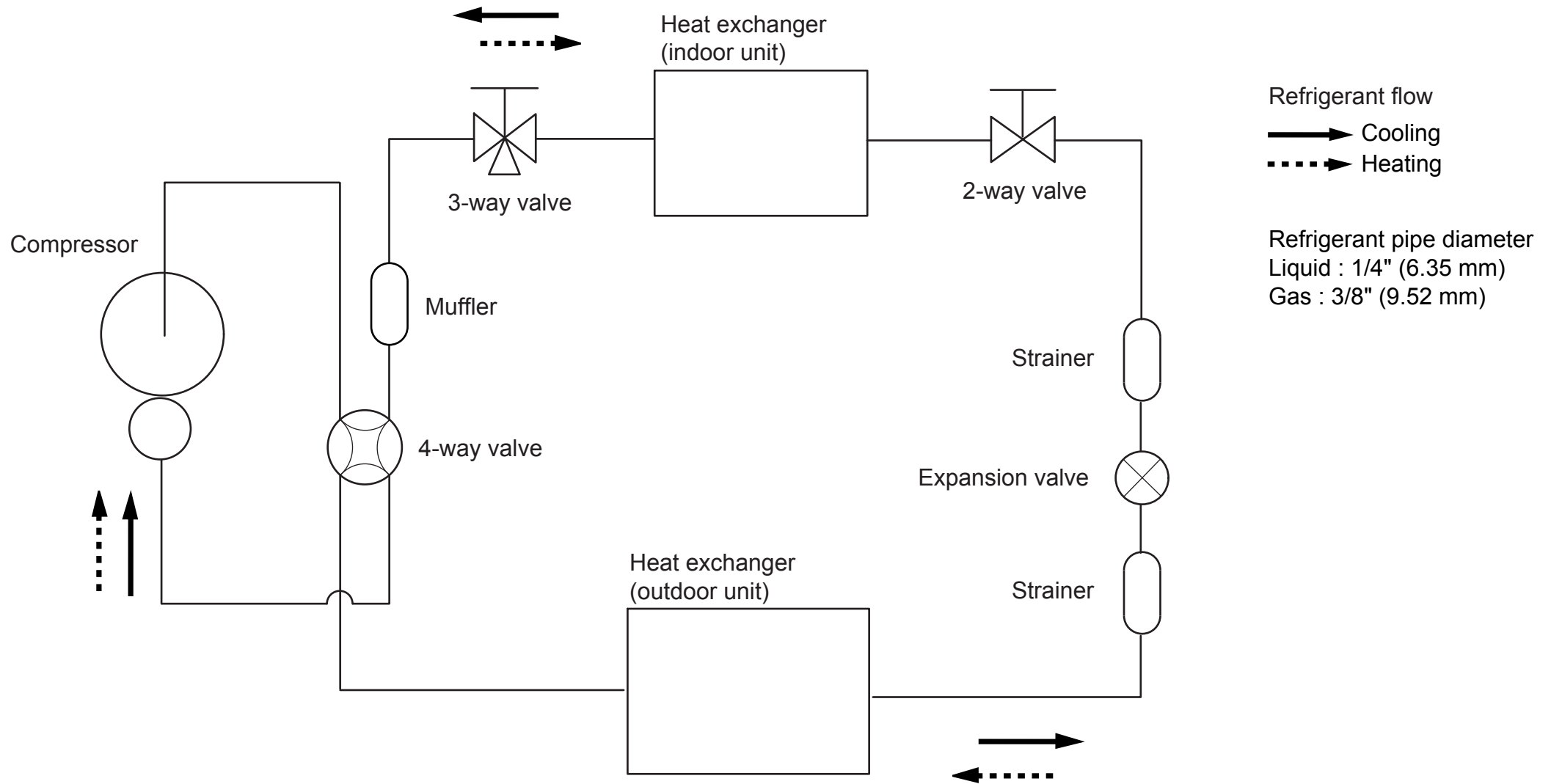
Drain pipe diameter
16.2 mm

Liquid pipe diameter : 6.35 mm
Gas pipe diameter : 9.52 mm

OUTDOOR UNIT

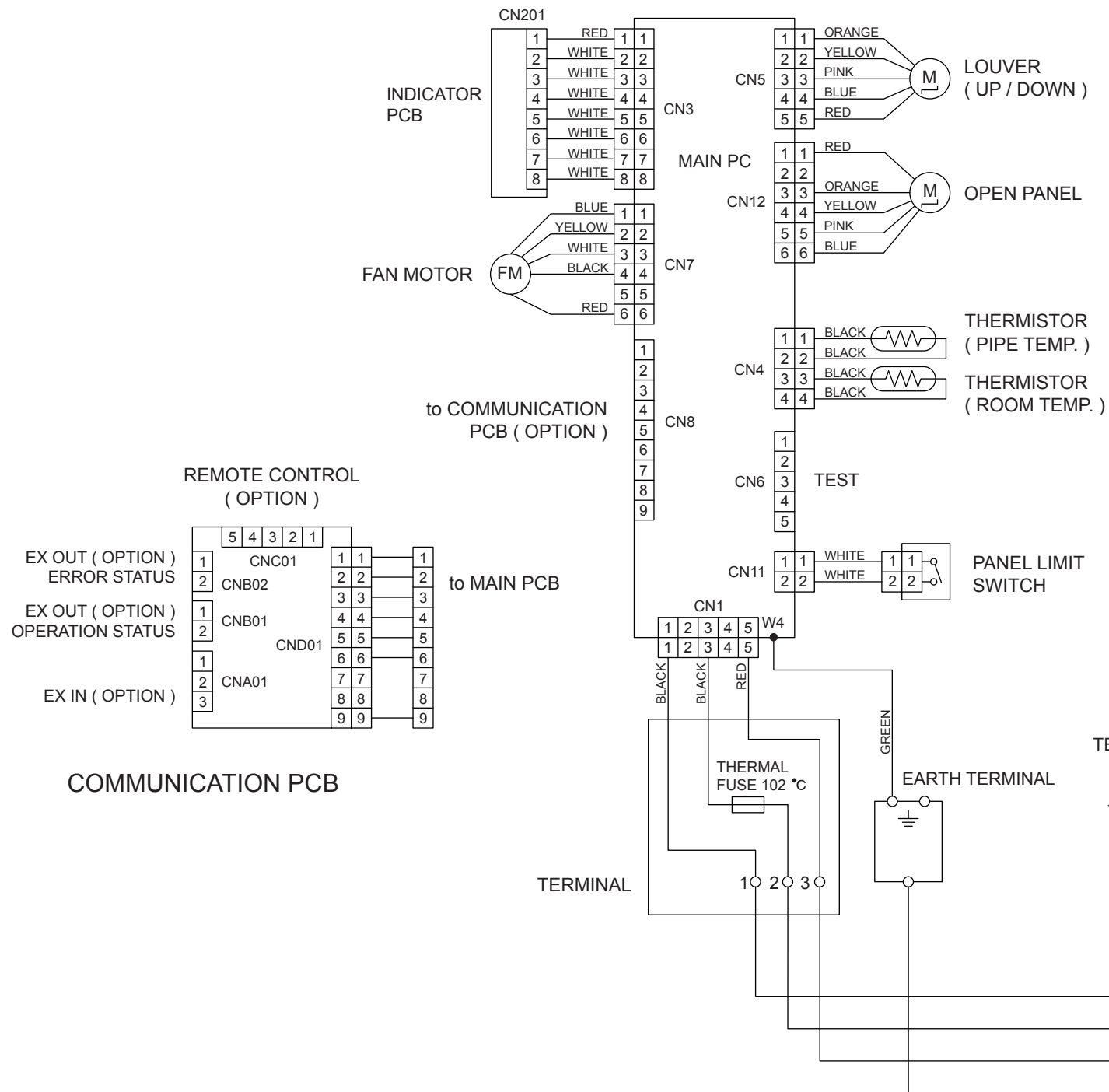


REFRIGERANT SYSTEM DIAGRAM

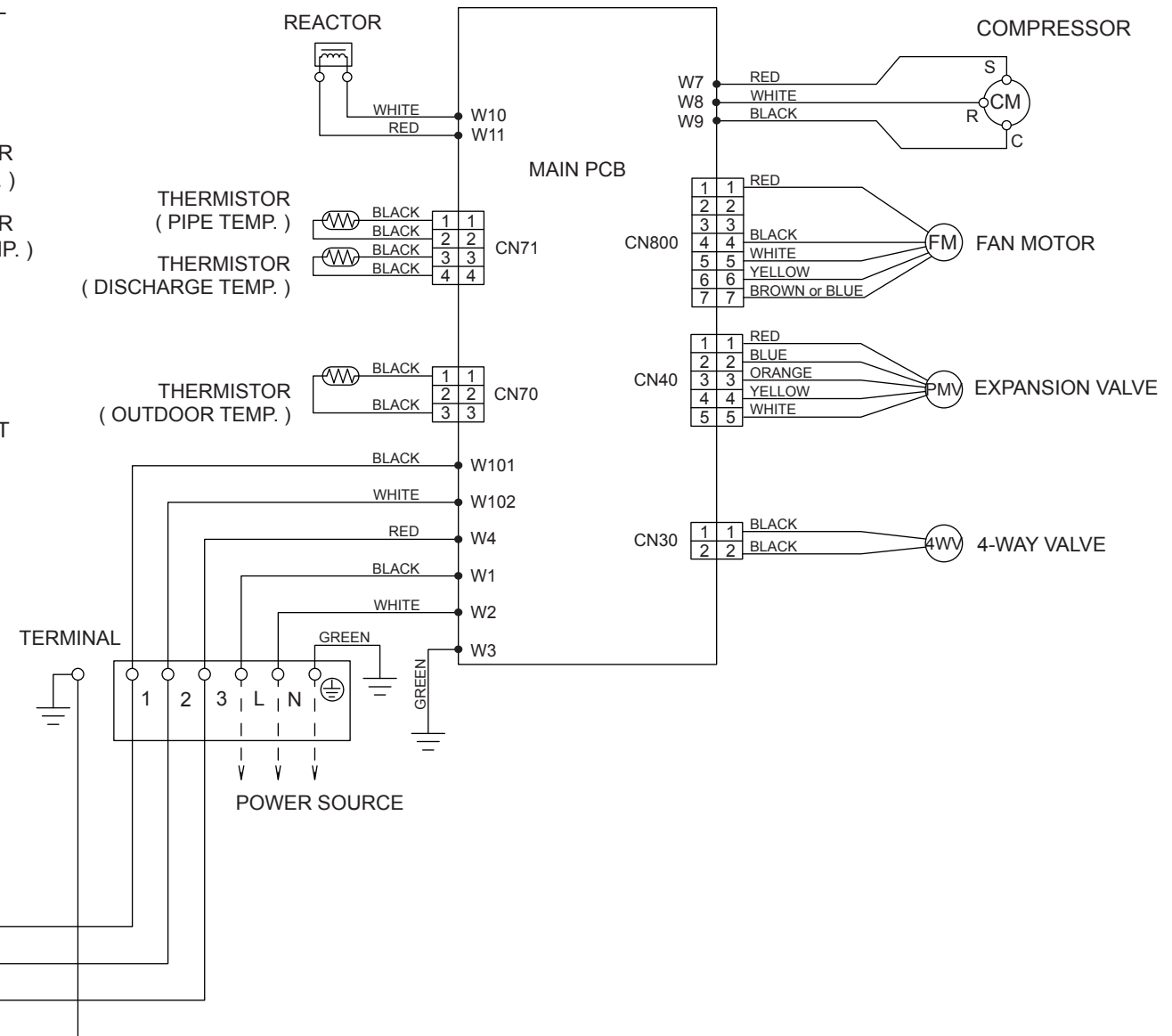


CIRCUIT DIAGRAM

INDOOR UNIT

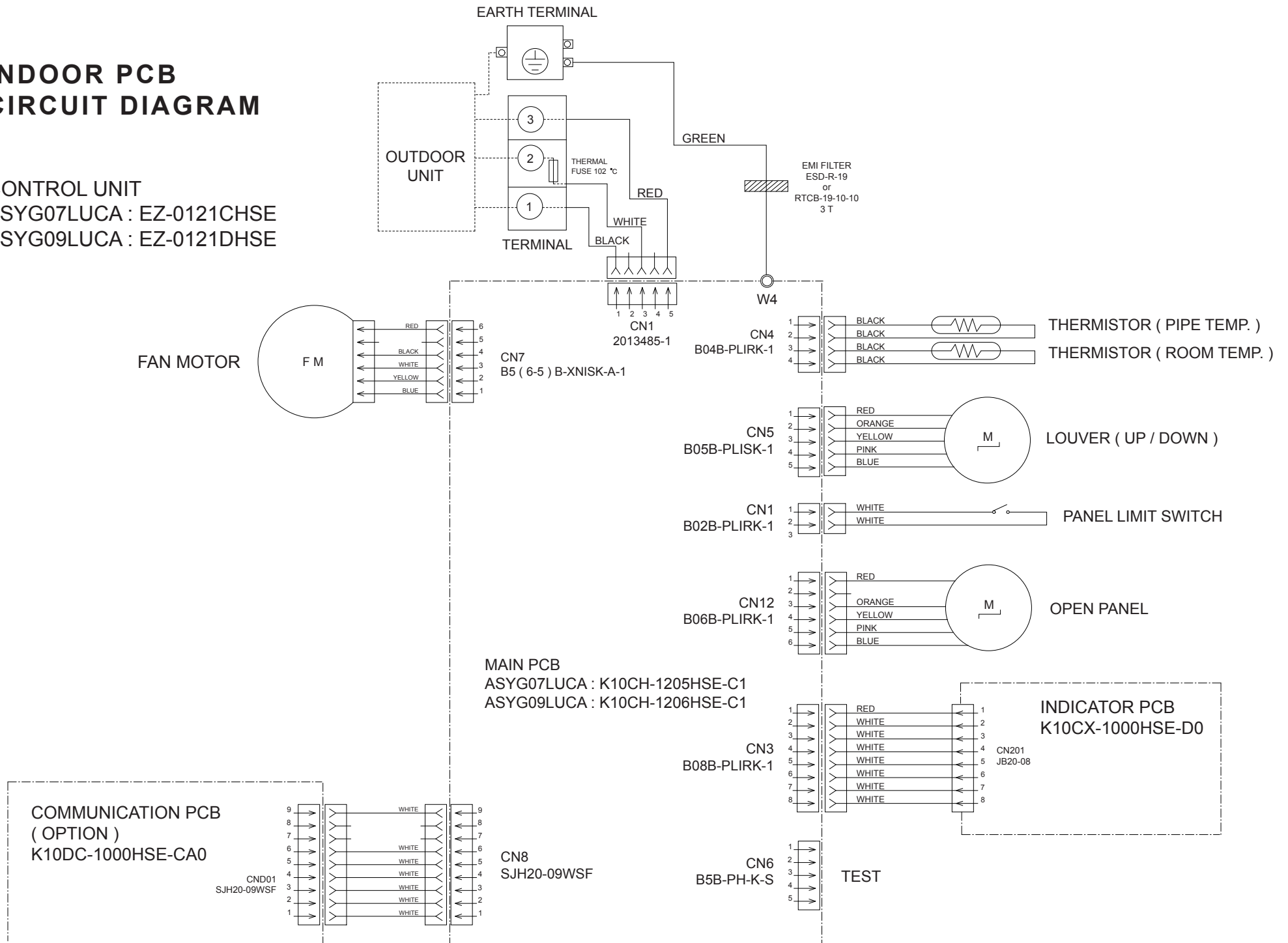


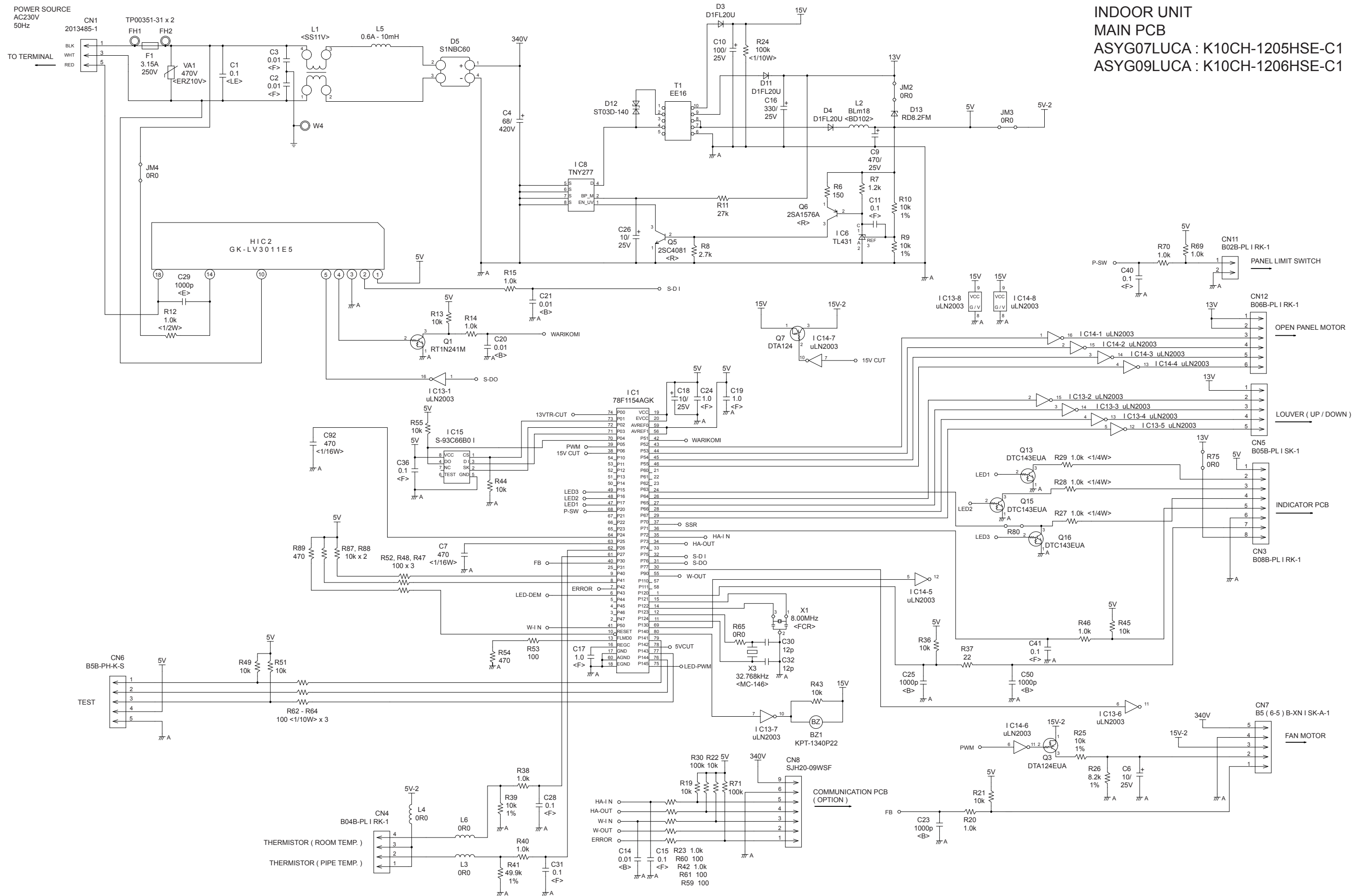
OUTDOOR UNIT



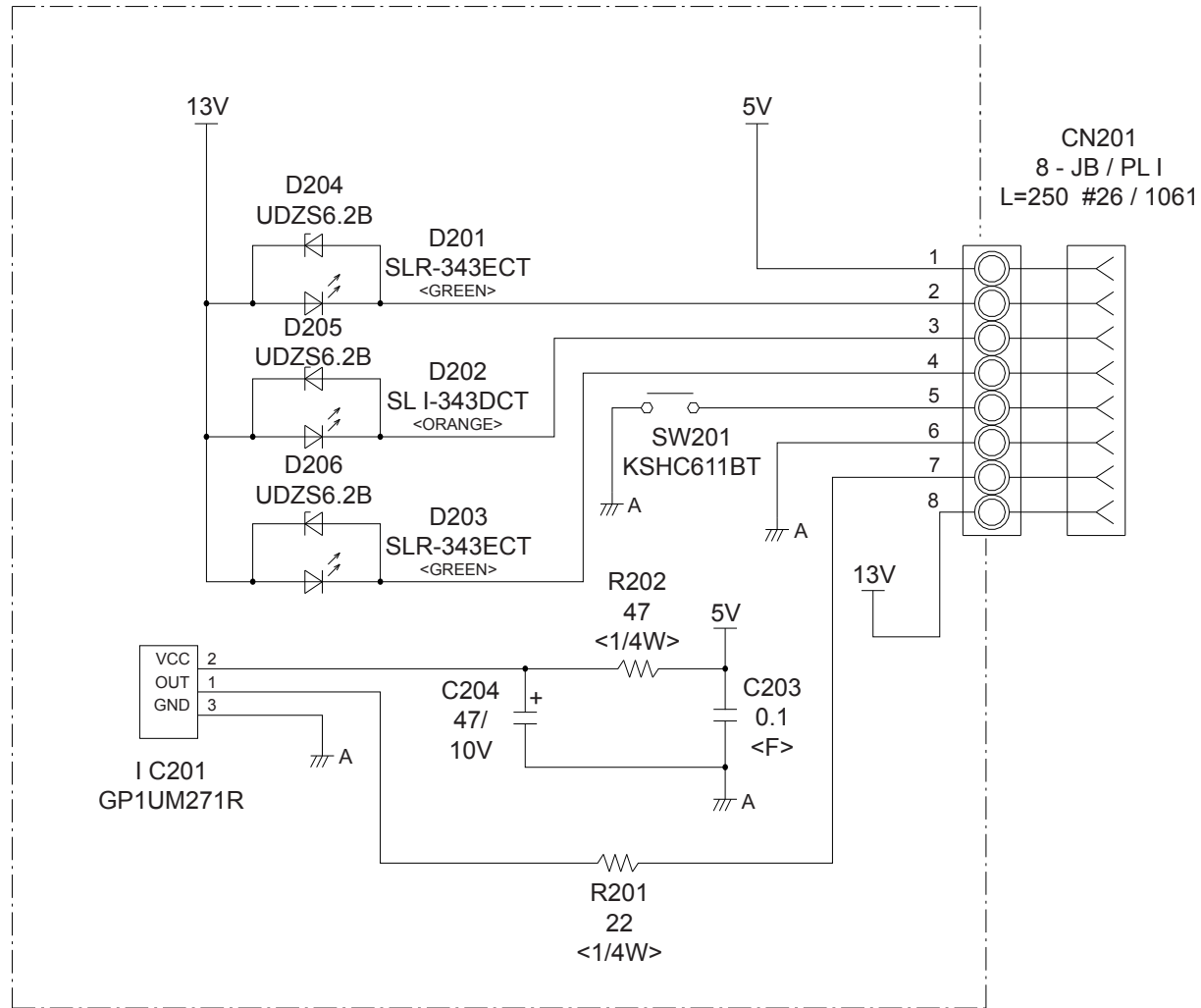
INDOOR PCB CIRCUIT DIAGRAM

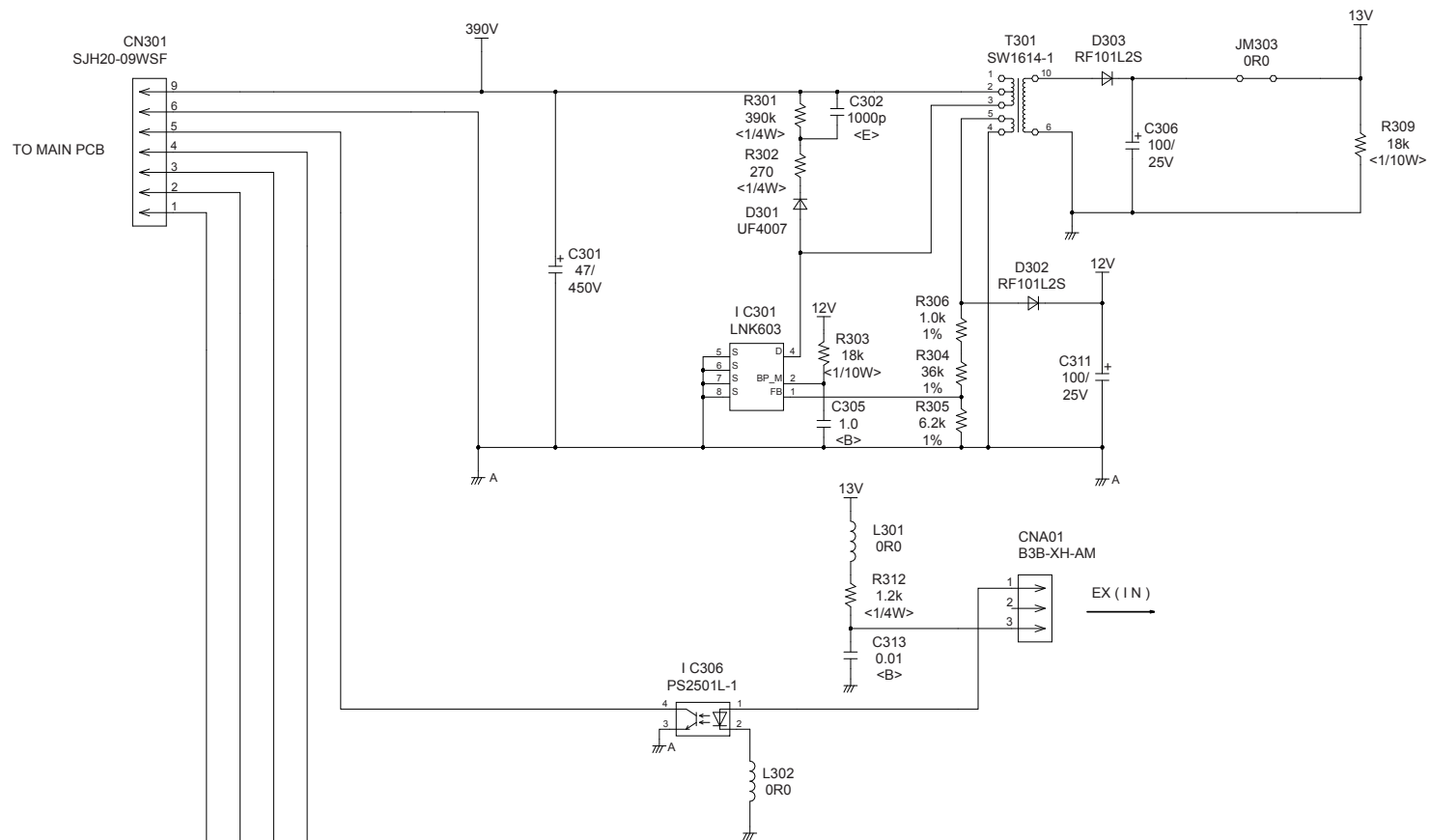
CONTROL UNIT
ASYG07LUCA : EZ-0121CHSE
ASYG09LUCA : EZ-0121DHSE



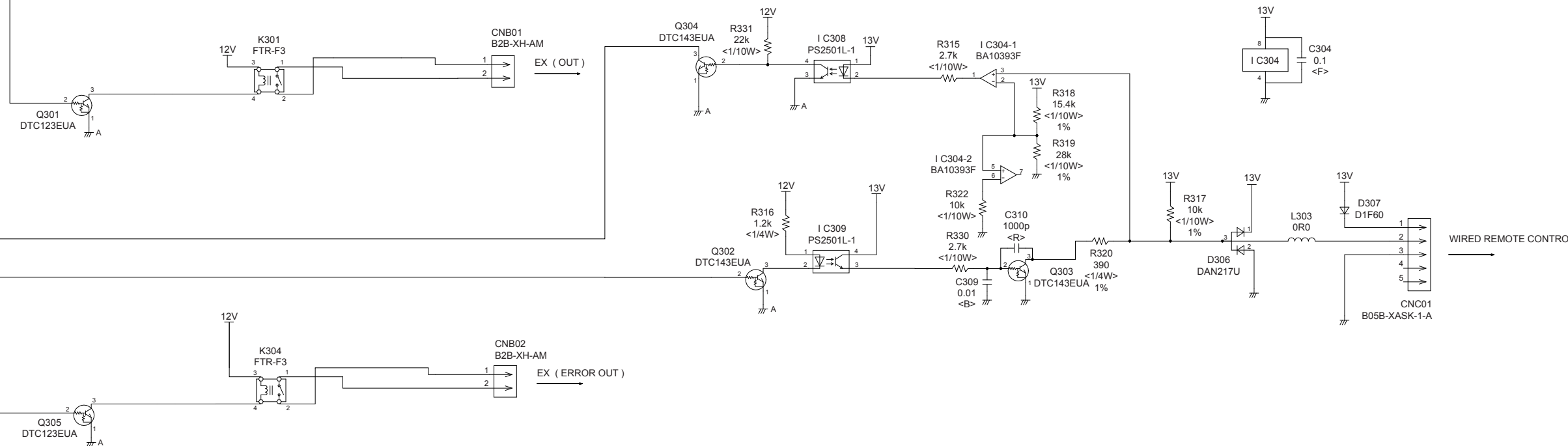


INDOOR UNIT
INDICATOR PCB
K10CX-1000HSE-D0



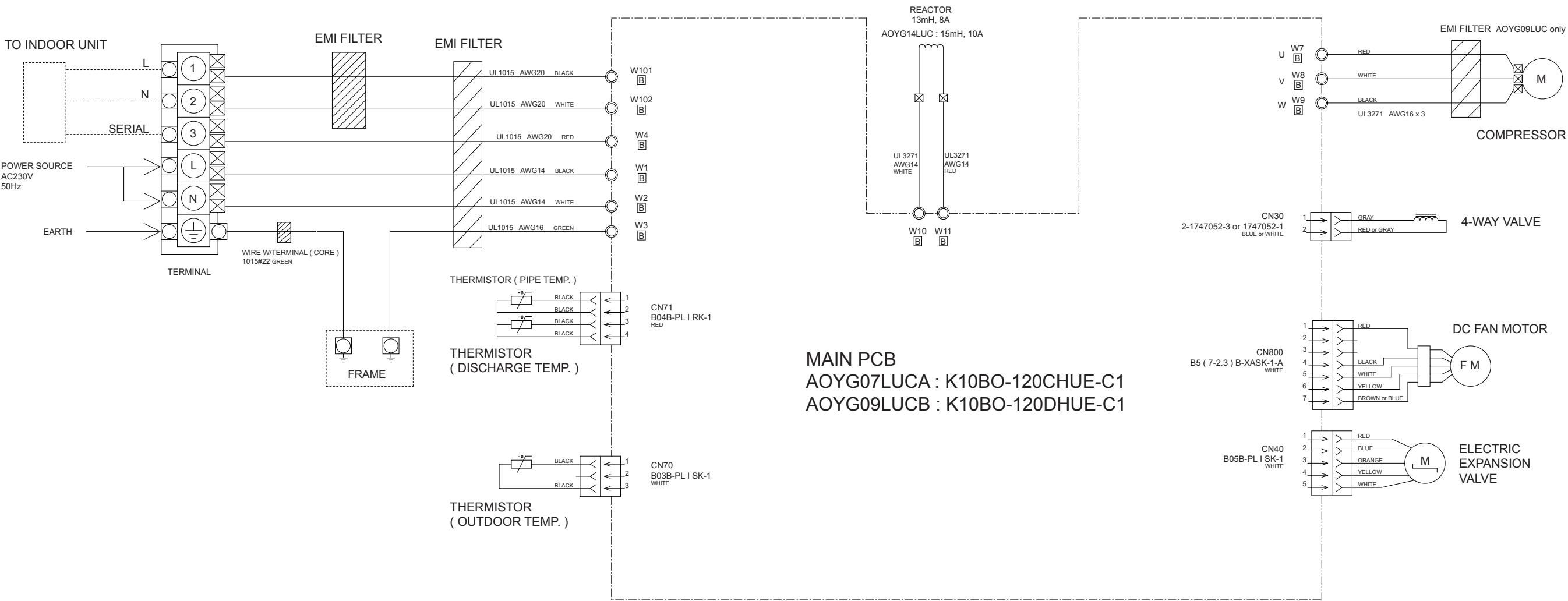


(OPTION)
UTY-TWBXF
COMMUNICATION PCB
K10DC-1000HSE-CA0

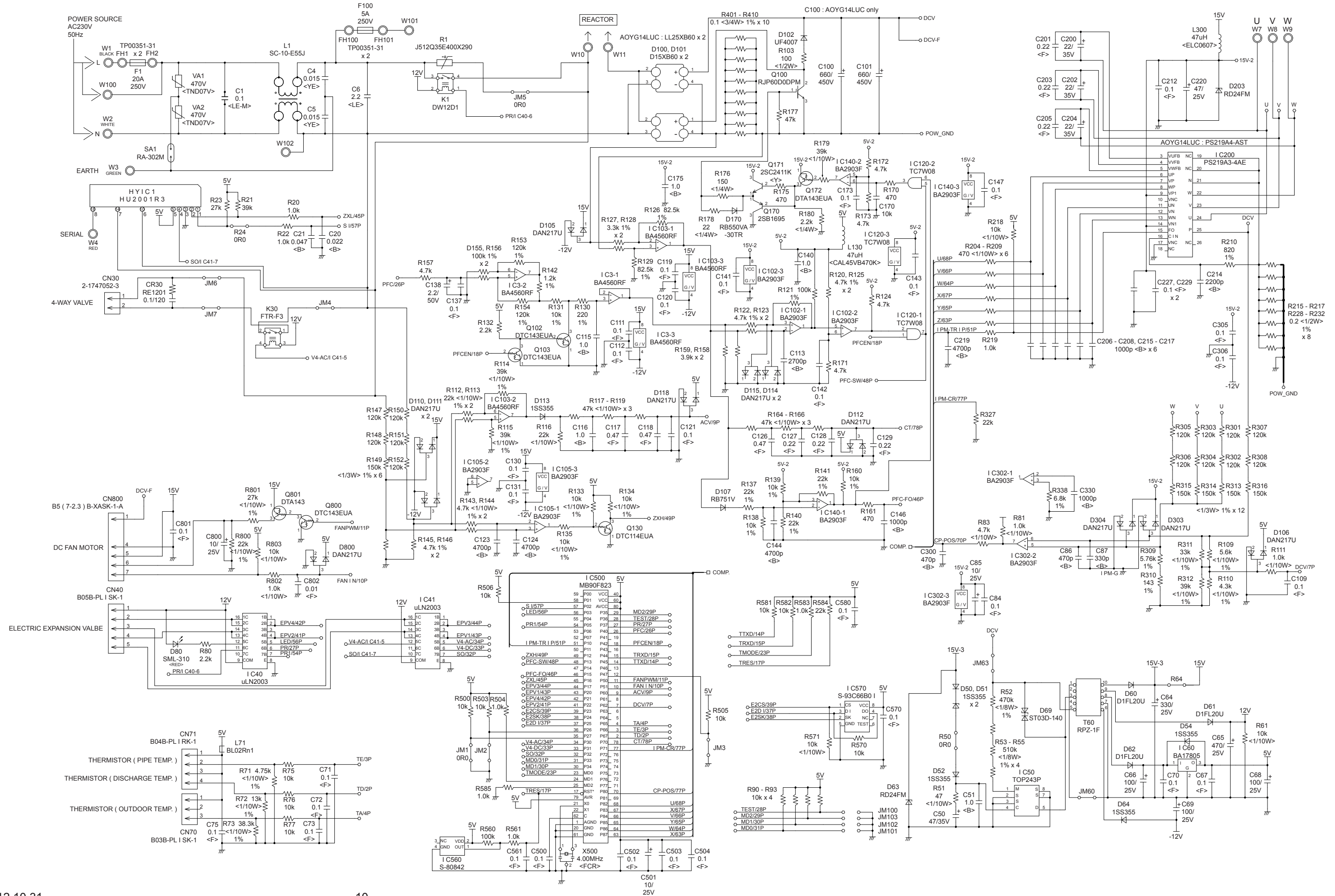


OUTDOOR PCB CIRCUIT DIAGRAM

INVERTER ASSEMBLY
AOYG07LUCA : EZ-01211HUE
AOYG09LUCB : EZ-01212HUE



AOYG07LUCA : K10BO-120CHUE-C1
AOYG09LUCB : K10BO-120DHUE-C1



ERROR DETECTION

INDOOR UNIT REMOTE CONTROL

If you use a wireless remote control, the lamp on the photo detector unit will output error codes by way of blinking patterns.

If you use a wired remote control, error codes will appear on the remote control display.

See the lamp blinking patterns and error codes in the table.

An error display is displayed only during operation.

● : 0.5s ON / 0.5s OFF

() : Number of flashing

◇ : Constantly flashing



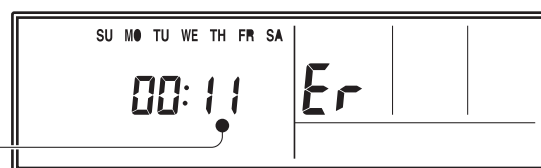
OPERATION indicator lamp (green)

TIMER indicator lamp (orange)

ECONOMY indicator lamp (green)

Wired remote control display (Option)

If an error occurs, the following display will be shown.
("Er" will appear in the set room temperature display.)



Error code

Indoor unit lamp			Wired remote control	Description
OPERATION (green)	TIMER (orange)	ECONOMY (green)		
● (1)	● (1)	◇	11	Serial communication error
● (1)	● (2)	◇	12	Wired remote control communication error
● (1)	● (5)	◇	15	Check run unfinished
● (2)	● (2)	◇	22	Indoor unit capacity error
● (2)	● (3)	◇	23	Combination error
● (3)	● (2)	◇	32	Indoor unit PCB model information error
● (3)	● (5)	◇	35	Manual auto switch error
● (4)	● (1)	◇	41	Room temp. sensor error
● (4)	● (2)	◇	42	Indoor unit Heat Ex. Middle temp. sensor error
● (5)	● (1)	◇	51	Indoor unit fan motor error
● (5)	● (8)	◇	58	Intake grille error
● (5)	● (15)	◇	5U	Indoor unit error
● (6)	● (2)	◇	62	Outdoor unit main PCB model information error or communication error
● (6)	● (3)	◇	63	Inverter error
● (6)	● (4)	◇	64	Active filter error, PFC circuit error
● (6)	● (5)	◇	65	Trip terminal L error
● (6)	● (10)	◇	6A	Display PCB microcomputers communication error
● (7)	● (1)	◇	71	Discharge temp. sensor error

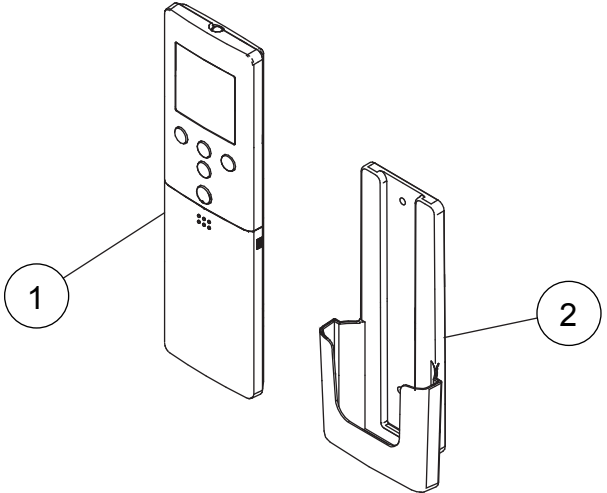
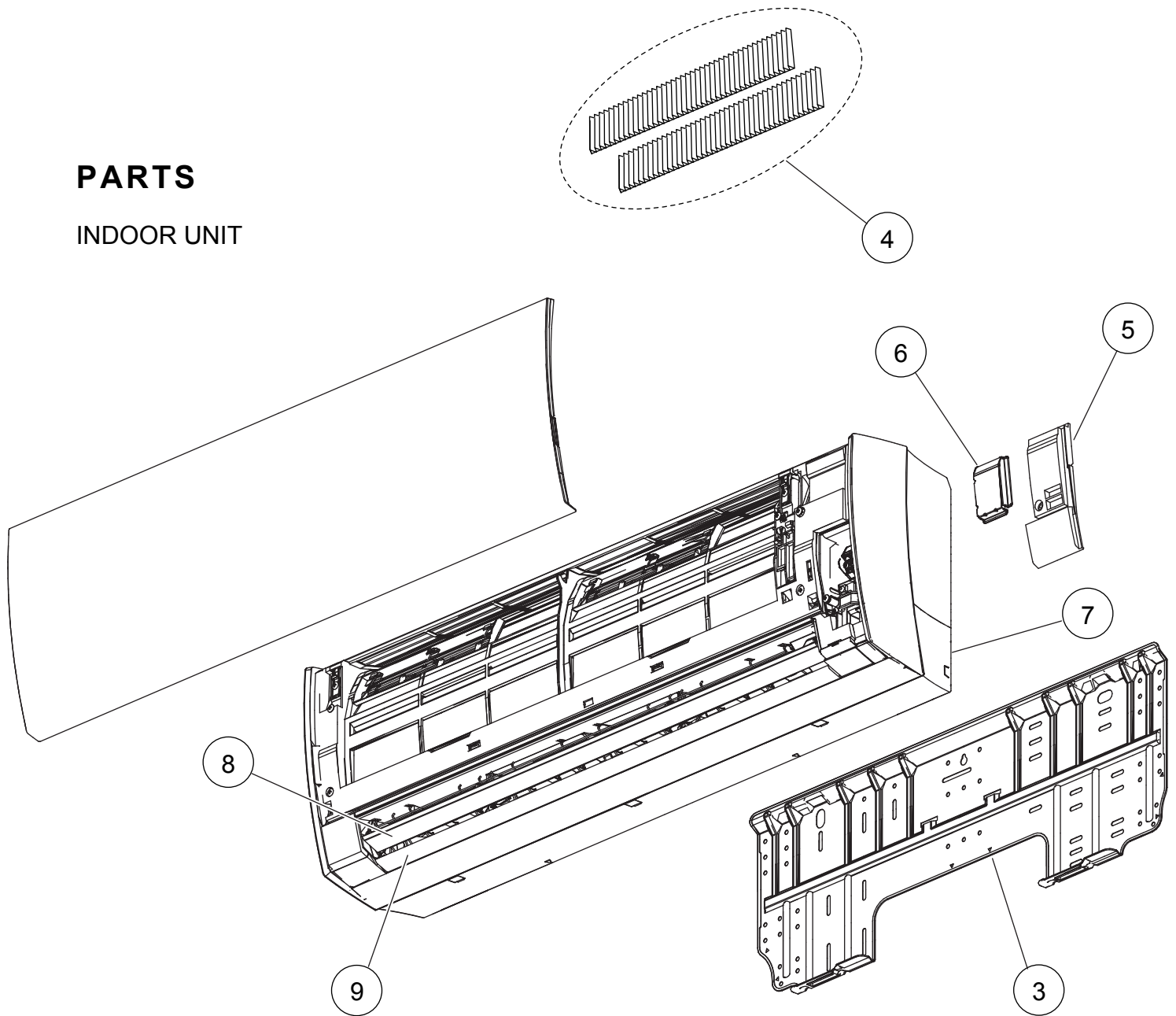
Indoor unit lamp			Wired remote control	Description
OPERATION (green)	TIMER (orange)	ECONOMY (green)		
● (7)	● (2)	◇	72	Compressor temp. sensor error
● (7)	● (3)	◇	73	Outdoor unit Heat Ex. liquid temp. sensor error
● (7)	● (4)	◇	74	Outdoor temp. sensor error
● (7)	● (5)	◇	75	Suction Gas temp. sensor error
● (7)	● (6)	◇	76	• 2-way valve temp. sensor error • 3-way valve temp. sensor error
● (7)	● (7)	◇	77	Heat sink temp. sensor error
● (8)	● (2)	◇	82	• Sub-cool Heat Ex. gas inlet temp. sensor error • Sub-cool Heat Ex. gas outlet temp. sensor error
● (8)	● (3)	◇	83	Liquid pipe temp. sensor error
● (8)	● (4)	◇	84	Current sensor error
● (8)	● (6)	◇	86	• Discharge pressure sensor error • Suction pressure sensor error • High pressure switch error
● (9)	● (4)	◇	94	Trip detection
● (9)	● (5)	◇	95	Compressor rotor position detection error (permanent stop)
● (9)	● (7)	◇	97	Outdoor unit fan motor error
● (9)	● (9)	◇	99	4-way valve error
● (10)	● (1)	◇	A1	Discharge temp. error
● (10)	● (3)	◇	A3	Compressor temp. error
● (10)	● (4)	◇	A4	High pressure error
● (10)	● (5)	◇	A5	Low pressure error

OUTDOOR UNIT

LED	ERROR
on	Discharge temperature abnormal
0.5 second on / 0.5 second off	IPM overcurrent protection
0.1 second on / 0.1 second off	Thermistor abnormal
2.0 second on / 2.0 second off	CT abnormal
0.1 second on / 2.0 second off	Compressor location abnormal
5.0 second on / 5.0 second off	Fan abnormal

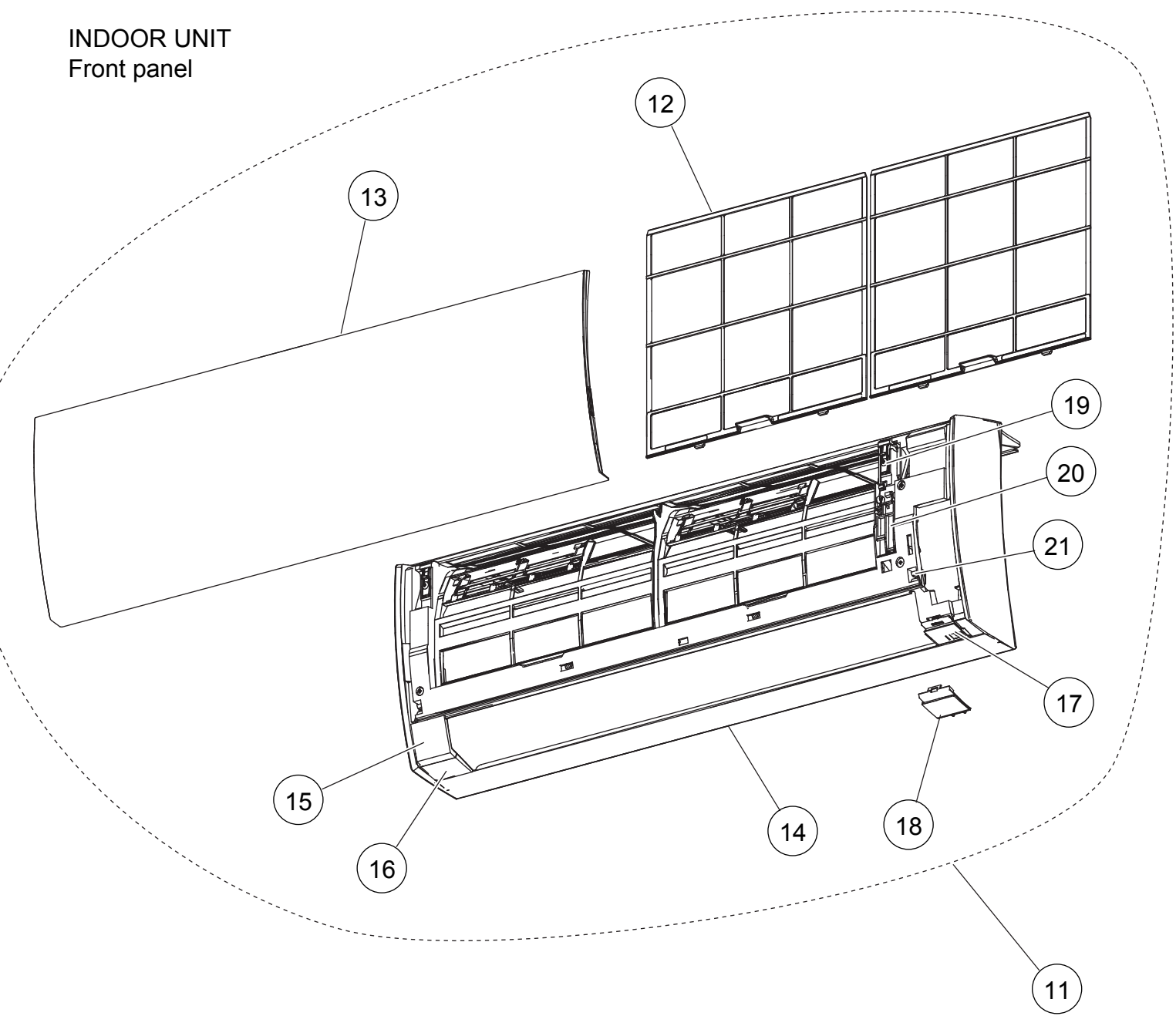
PARTS

INDOOR UNIT

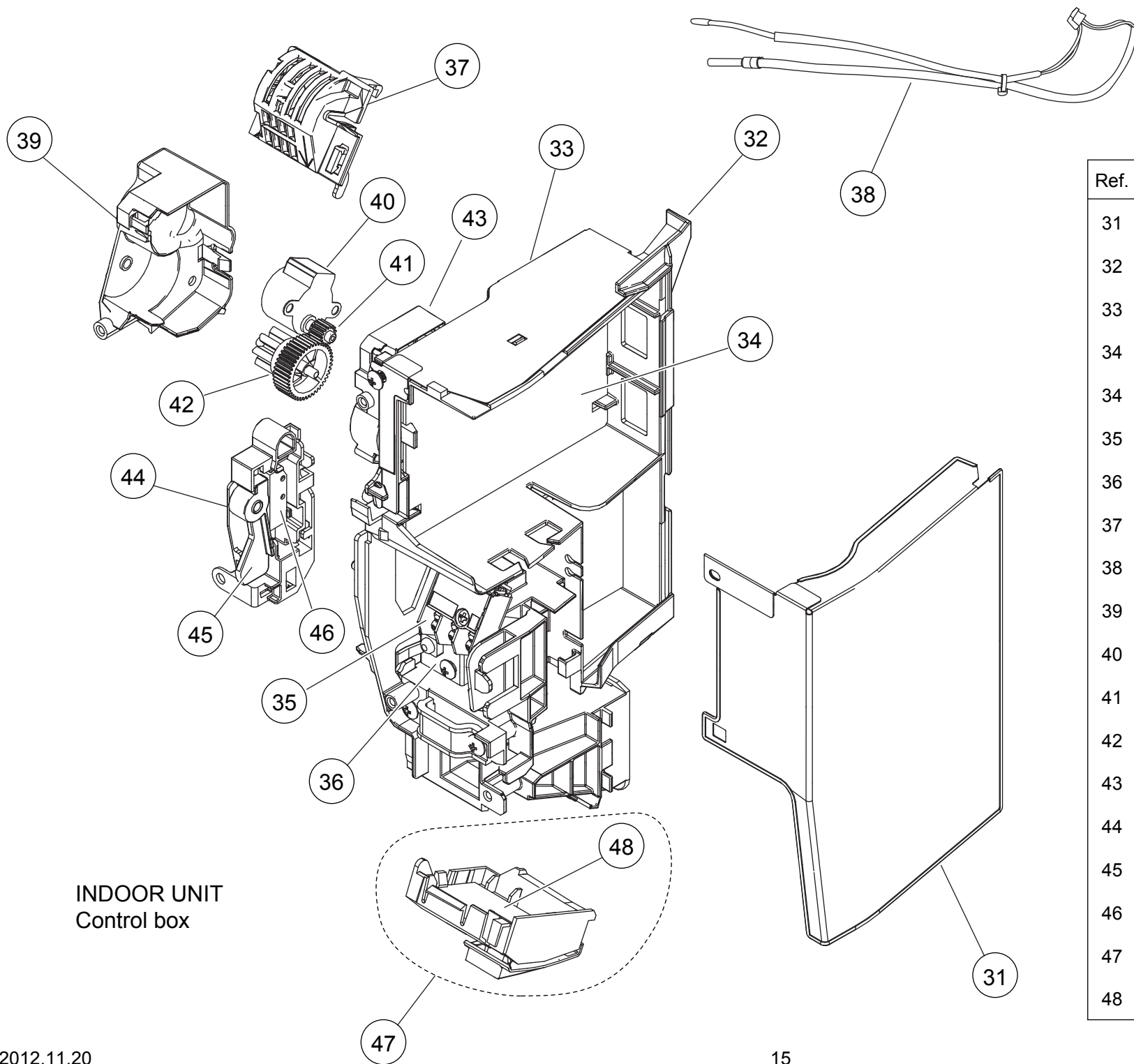


Ref.	Description	Part number	
1	Remote Control	9319207018	
2	Remote Control Holder	9318912005	
3	Bracket Panel	9318913002	
4	Air Clean Filter Assy	9317250009	
5	Wire Cover	9318911015	
6	Wire Shield	9318919004	
7	Under Cover	9318879018	
8	Louver U (Upper)	9318880007	
9	Louver Z (Lower)	9318881004	

INDOOR UNIT
Front panel

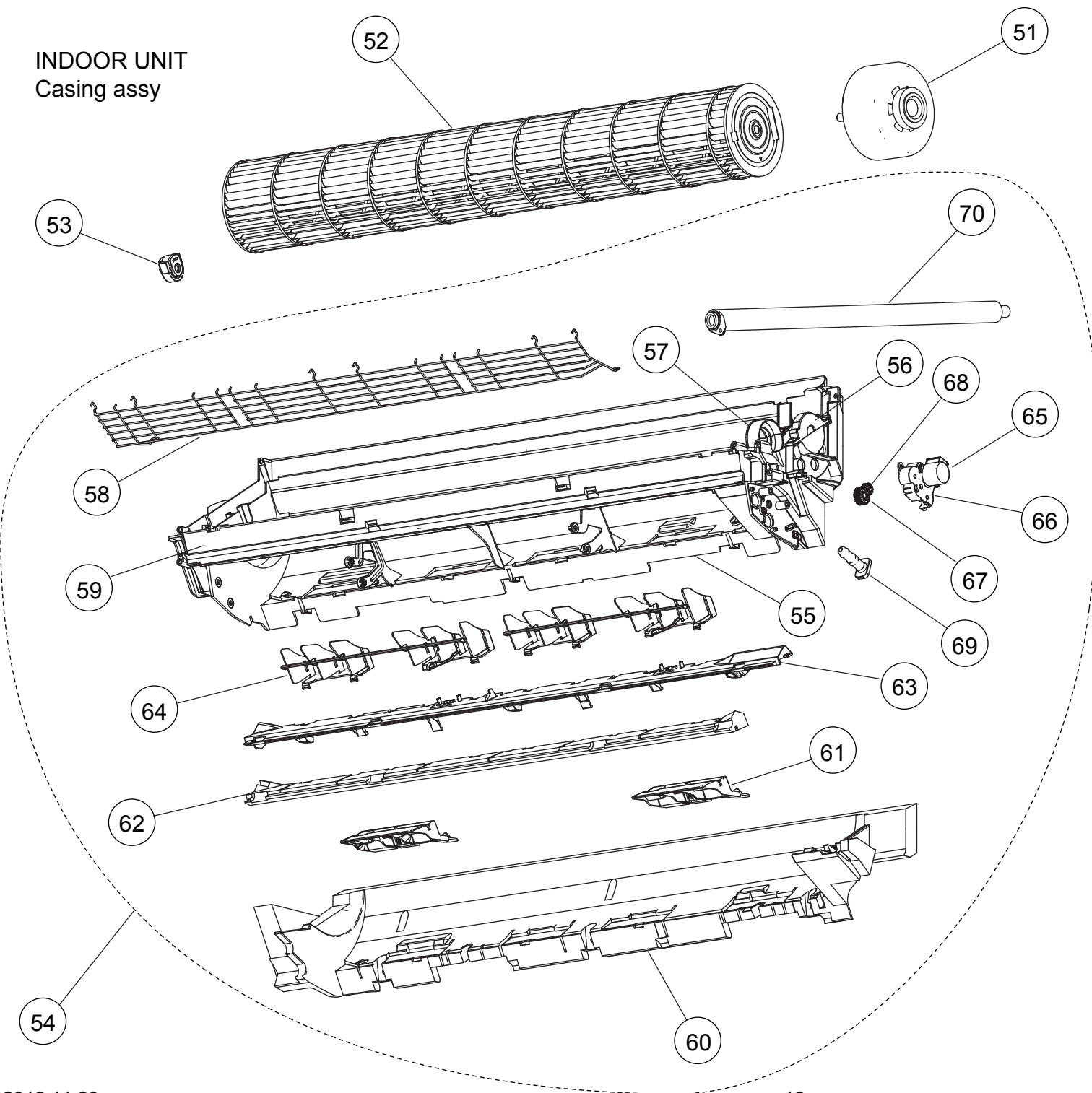


Ref.	Description	Part number	
11	Front Panel Total Assy	9319348001	
12	Air Filter	9318883008	
13	Intake Grille Assy	9319351155	
14	Front Panel	9318876000	
15	Front Panel Cover U	9318910001	
16	Display Plate Holder L	9318894004	
17	Display Plate Holder R	9318895001	
18	Display Plate R	9318893007	
19	Arm Cover	9318900002	
20	Grille Stay	9318899016	
21	Grille Clamper B	9316951006	

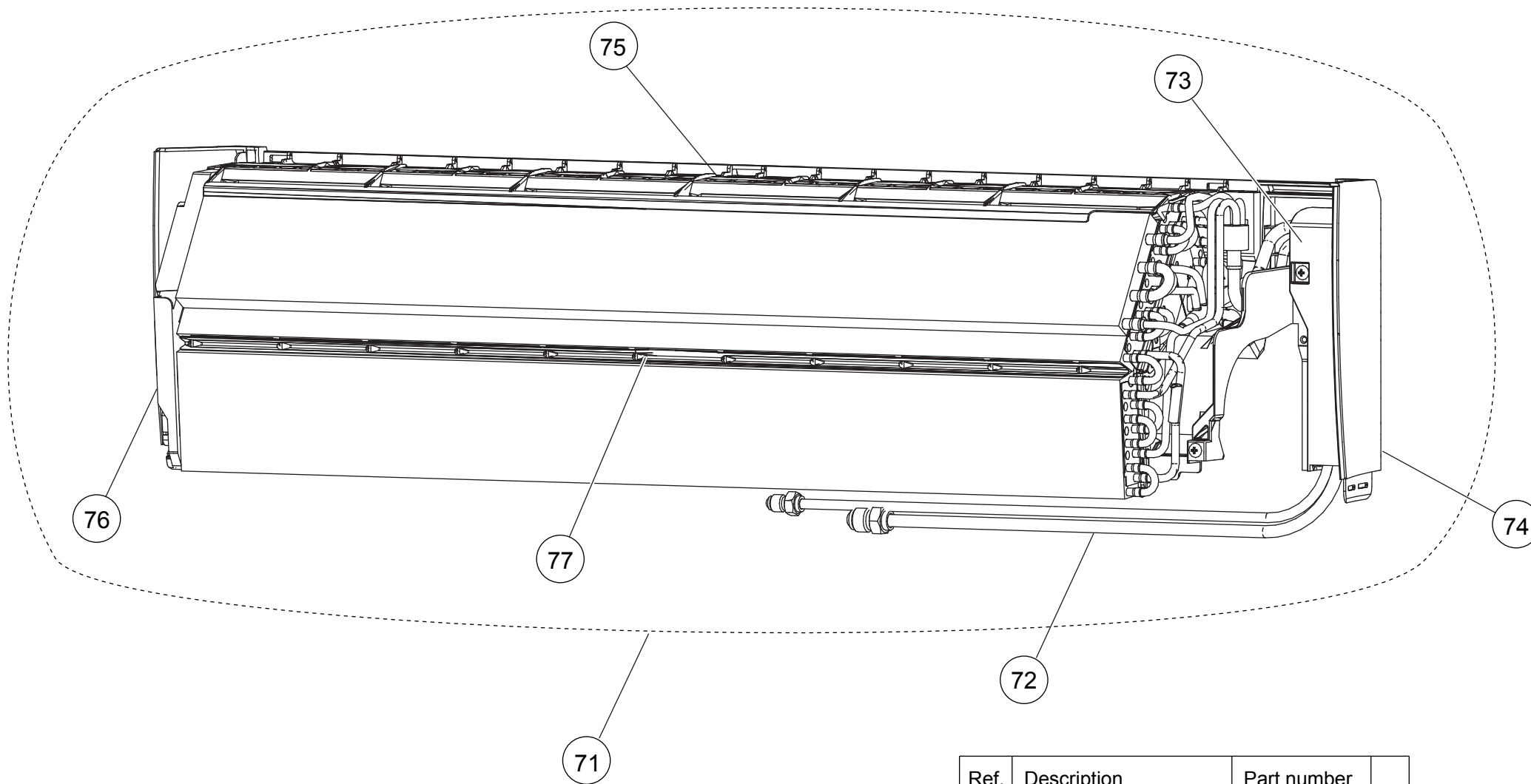


Ref.	Description	Part number	
31	Cover Shield A	9318916003	
32	Control Box	9318882049	
33	Box Shield Assy	9319344010	
34	Main PCB (07)	9708713281	
34	Main PCB (09)	9708713298	
35	Terminal	9900638009	
36	Earth Terminal	9318918007	
37	Room Thermistor Holder	9319068008	
38	Thermistor Assy	9900627003	
39	Gear Cover	9318902006	
40	Step Motor	9900384166	
41	Gear B	9319294001	
42	Panel Gear	9319293004	
43	Gear Case	9318903003	
44	Switch Case	9319332000	
45	Grille Key Top	9319334004	
46	Micro Switch	9900625009	
47	Display Assy	9708823010	
48	Display PCB	9708824017	

INDOOR UNIT
Casing assy



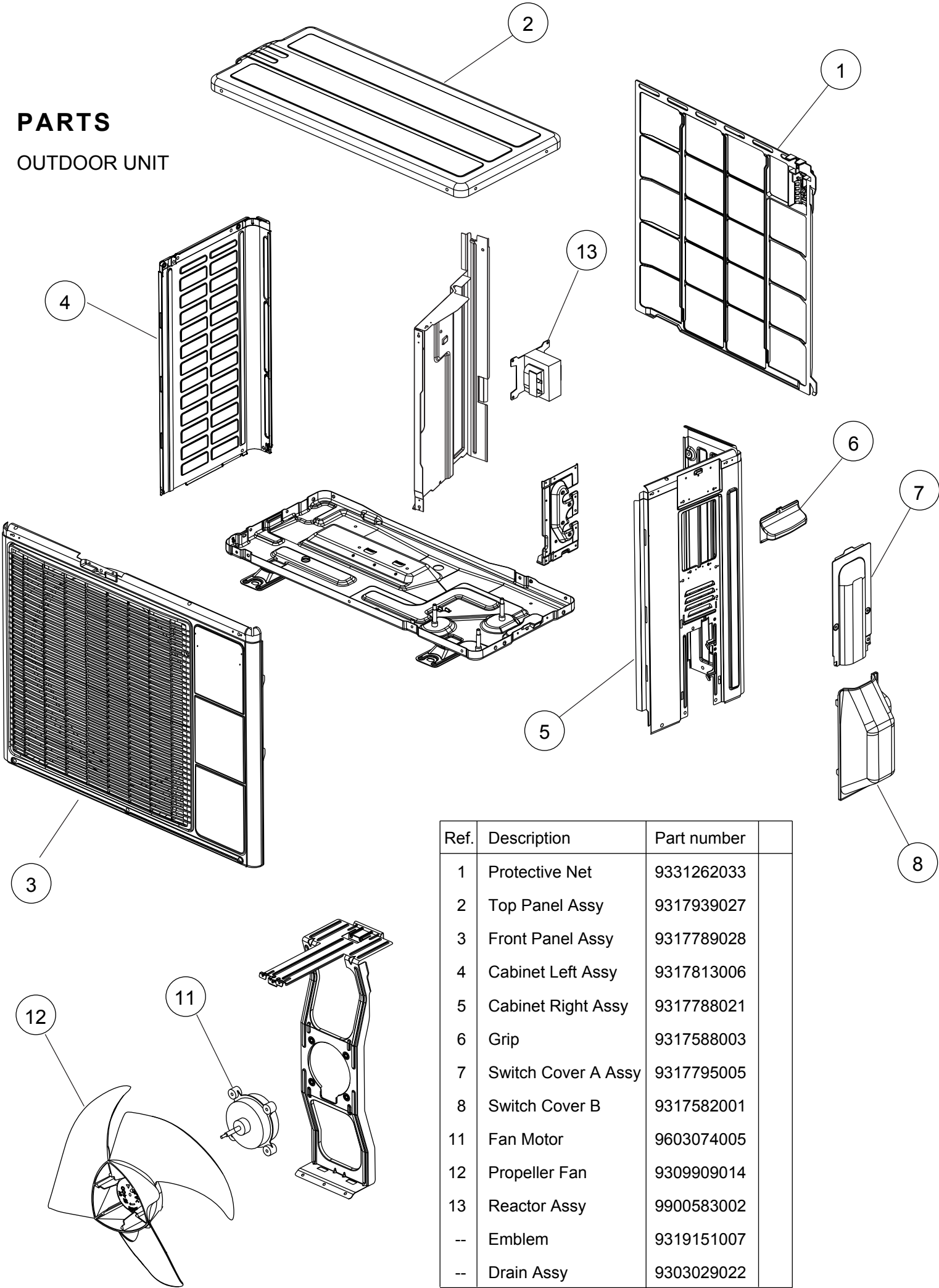
Ref.	Description	Part number
51	Fan Motor	9602947003
52	Crossflow Fan Assy	9319361000
53	Bearing C Assy	9306628017
54	Casing Assy	9319342009
55	Casing	9318873009
56	Motor Cover	9316601000
57	Motor Cover	9318888003
58	Fan Guard	9318924008
59	Casing Cover F	9318923001
60	Casing Cover B	9318920017
61	Pipe Bracket	9318889000
62	Panel Cover	9319296012
63	Louver Holder	9318886009
64	R and L Louver	9318885002
65	Motor Step	9900384128
66	Louver Gear Holder	9318905007
67	Louver Gear	9318904000
68	Gear A	9309994003
69	Drain Cap	9316177017
70	Drain Hose Assy	9316904002



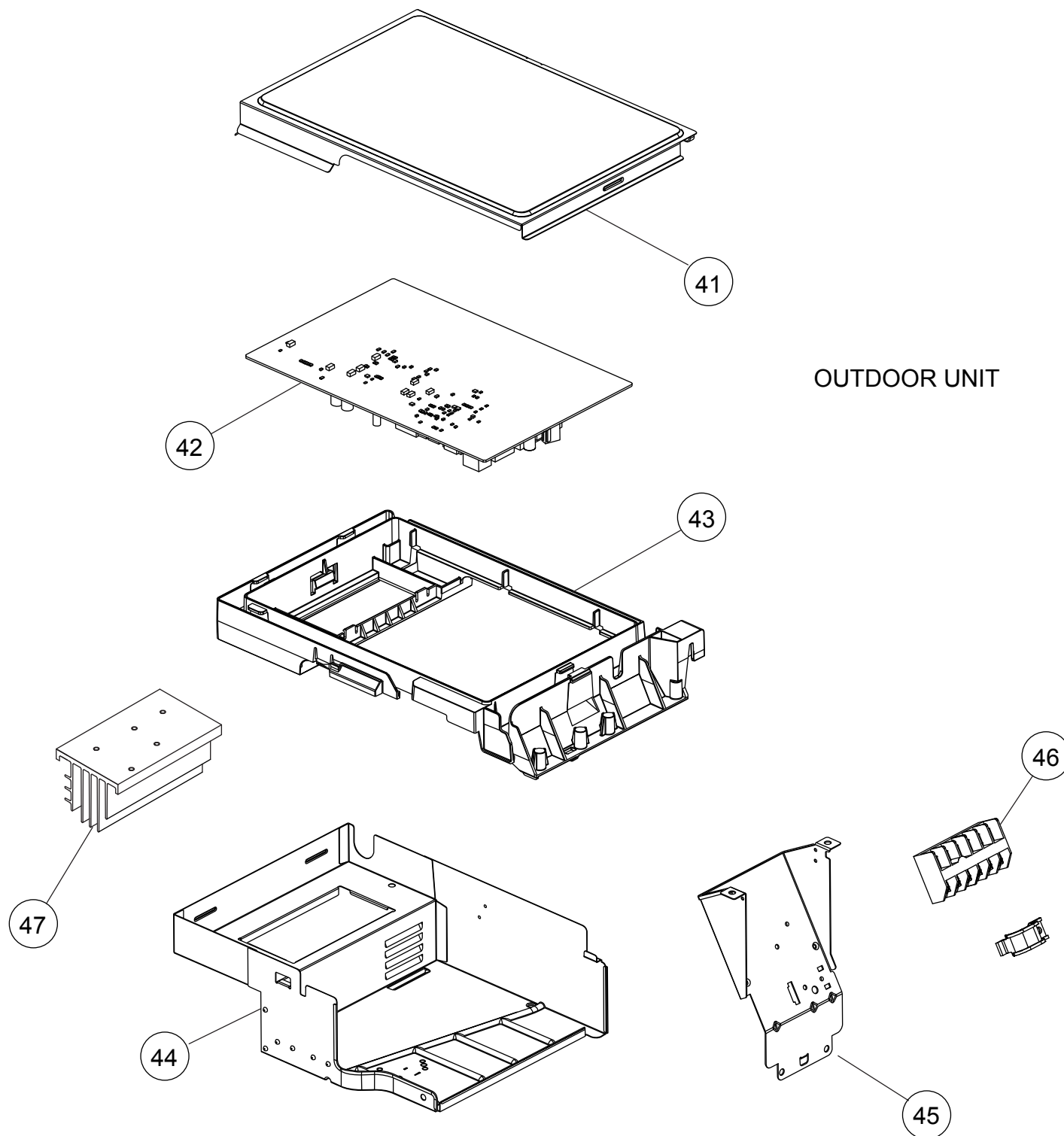
INDOOR UNIT
Evaporator

Ref.	Description	Part number	
71	Evaporator Total Assy	9319327006	
72	Joint Pipe Assy	9319322001	
73	Joint Pipe Holder	9318901009	
74	Base	9318874006	
75	Filter Guide	9318887006	
76	Evaporator Holder L	9318875003	
77	Air Seal	9319295008	

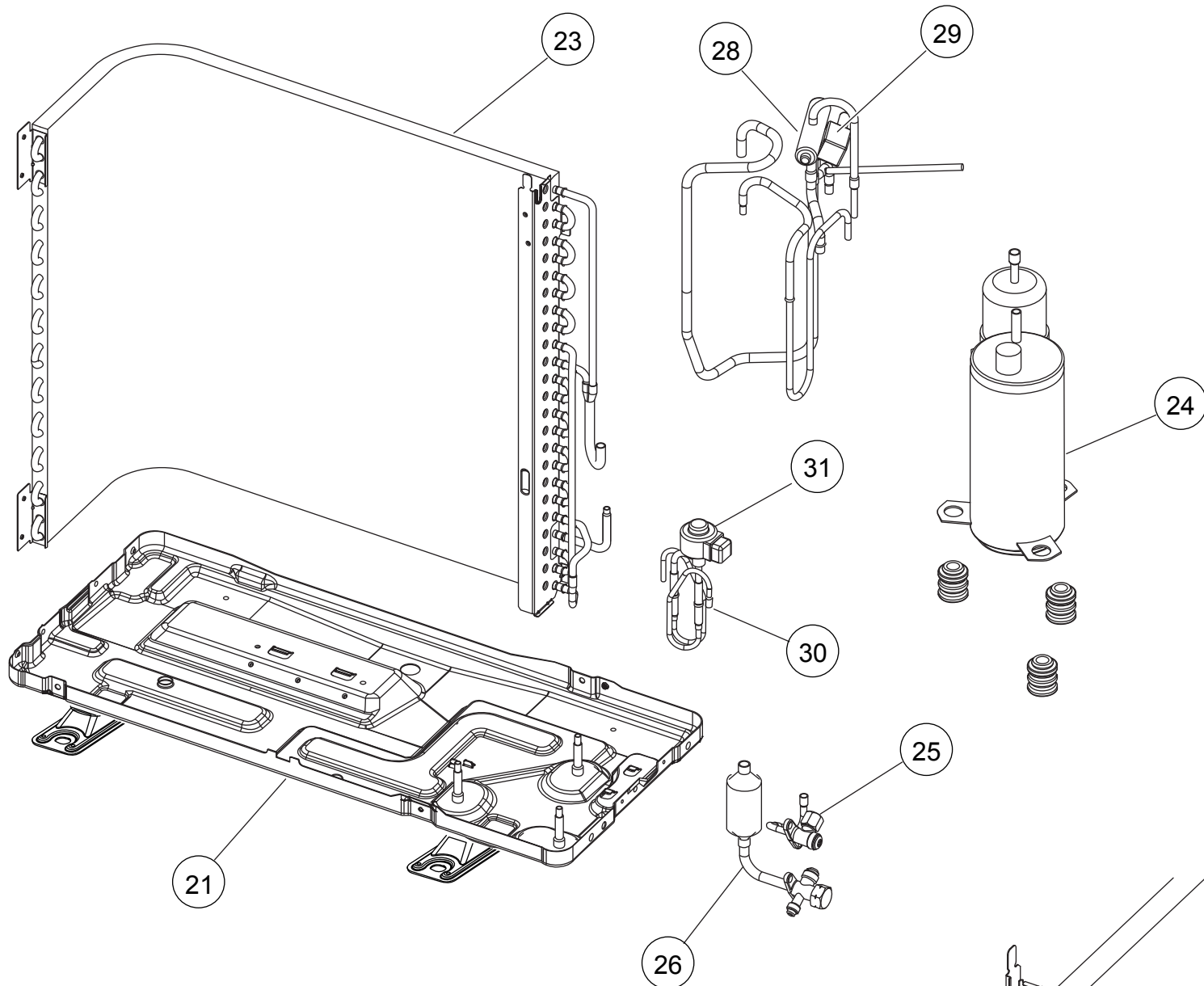
PARTS
OUTDOOR UNIT



Ref.	Description	Part number
1	Protective Net	9331262033
2	Top Panel Assy	9317939027
3	Front Panel Assy	9317789028
4	Cabinet Left Assy	9317813006
5	Cabinet Right Assy	9317788021
6	Grip	9317588003
7	Switch Cover A Assy	9317795005
8	Switch Cover B	9317582001
11	Fan Motor	9603074005
12	Propeller Fan	9309909014
13	Reactor Assy	9900583002
--	Emblem	9319151007
--	Drain Assy	9303029022

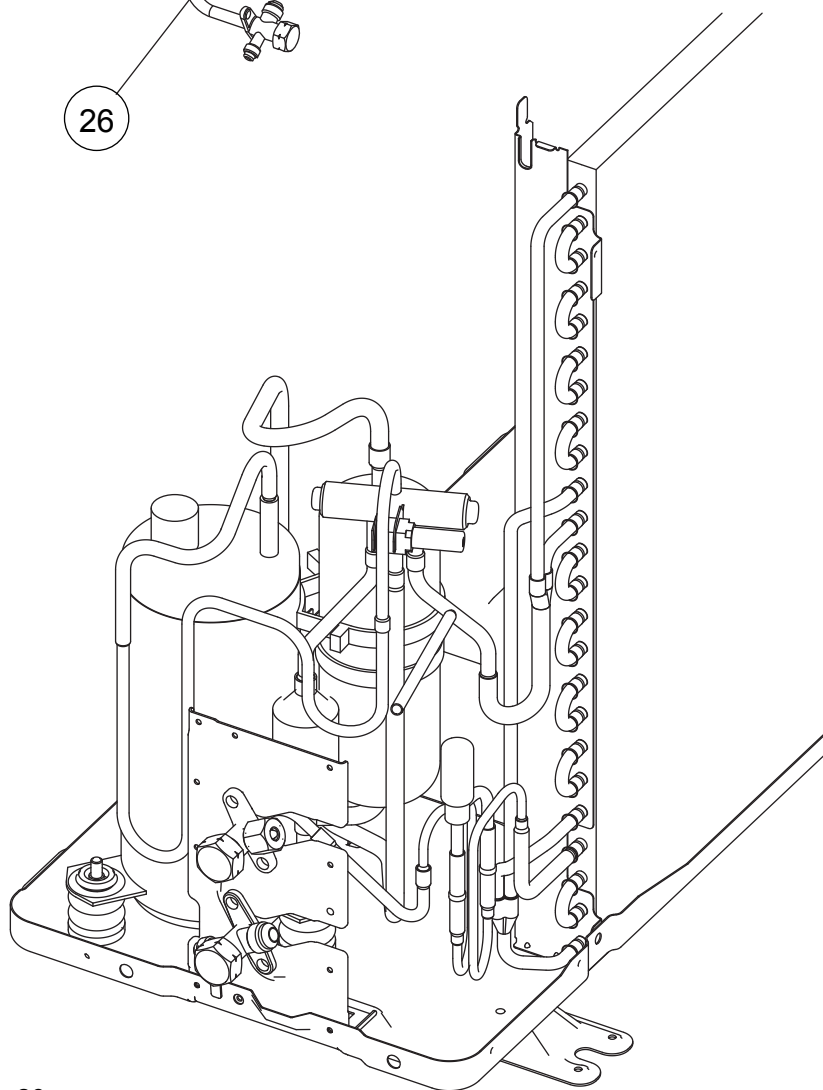


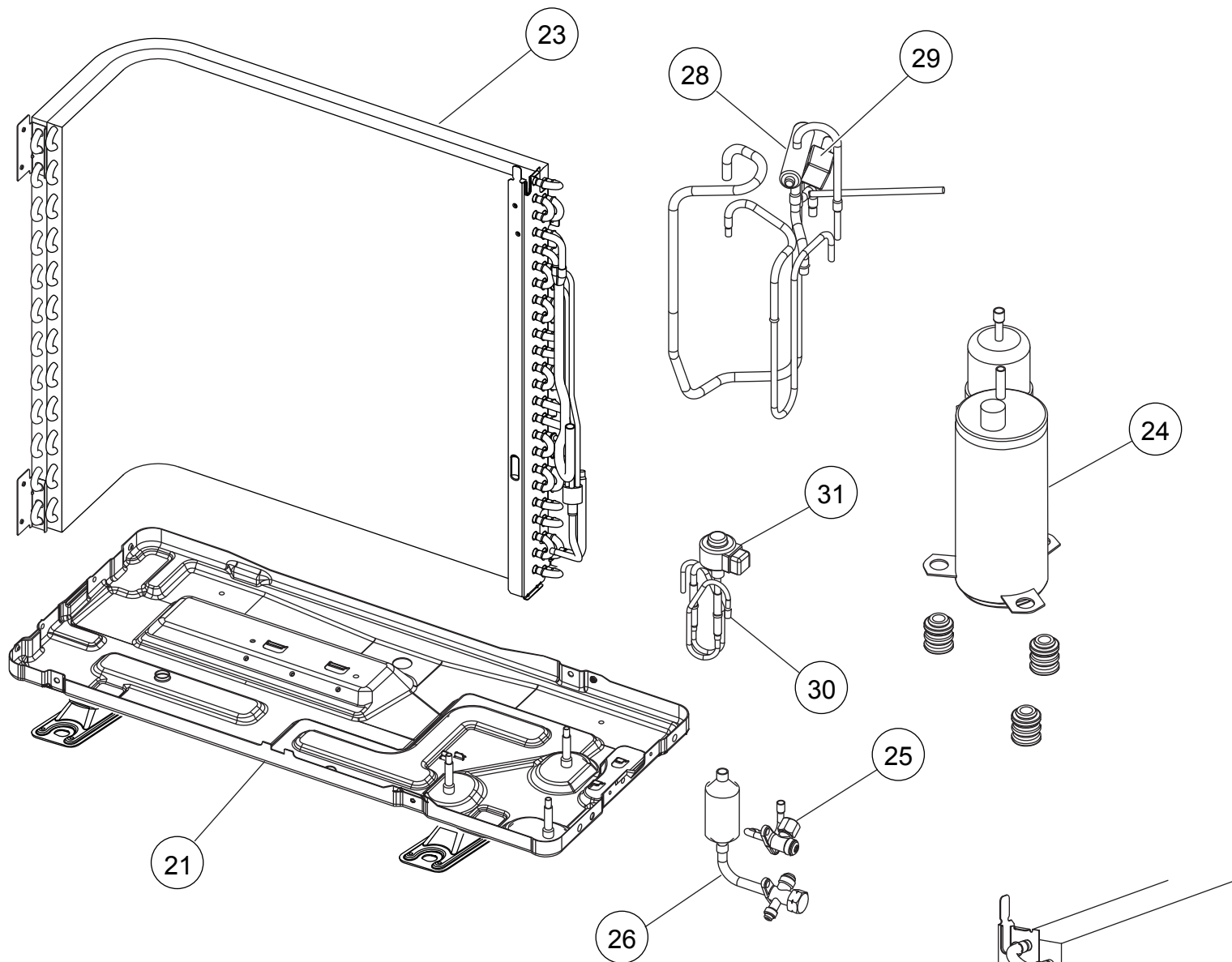
Ref.	Description	Part number	
41	Sealed Panel	9318181012	
42	Main PCB (07)	9708683409	
42	Main PCB (09)	9708683416	
43	PCB Holder	9318182019	
44	Inverter Case Assy	9332247015	
45	Terminal Bracket	9317816052	
46	Terminal	9900435028	
47	Heat Sink	9319070001	
--	Outdoor Thermistor	9900565008	
--	Thermistor Assy	9900628000	



OUTDOOR UNIT AOYG07LUCA

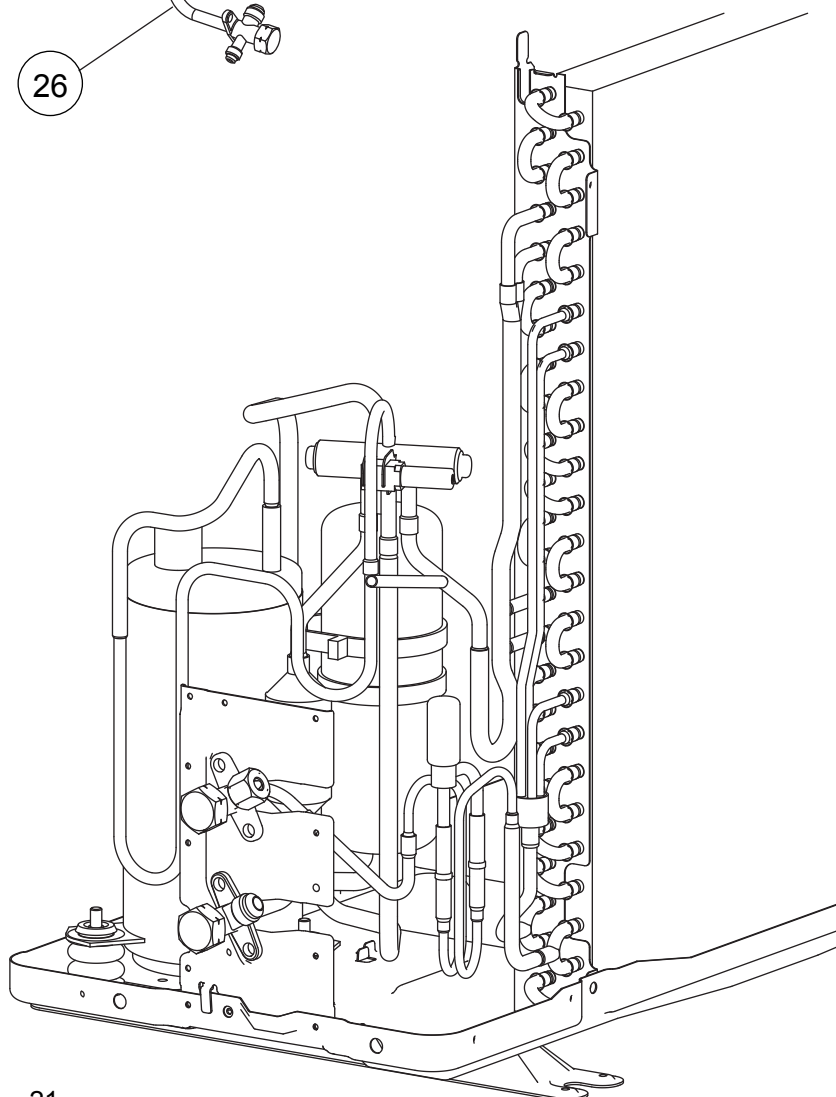
Ref.	Description	Part number	
21	Base Assy	9316916029	
23	Condenser Total Assy	9317287012	
24	Compressor Assy	9317083034	
25	2-way Valve Sub Assy	9317345033	
26	3-way Valve Sub Assy	9317366038	
28	4-way Valve Assy	9317890021	
29	Solenoid	9970079023	
30	Pulse Motor Valve Assy	9317216036	
31	Expansion Valve Coil	9970103025	





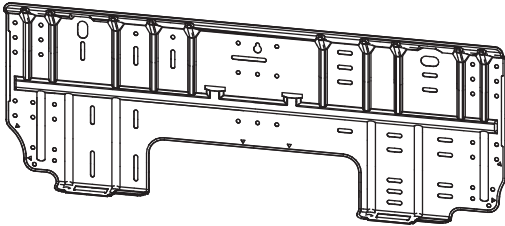
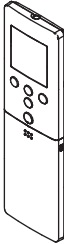
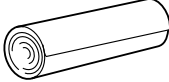
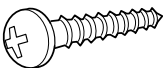
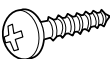
OUTDOOR UNIT AOYG09LUCB

Ref.	Description	Part number	
21	Base Assy	9316916029	
23	Condenser Total Assy	9317367103	
24	Compressor Assy	9317083034	
25	2-way Valve Sub Assy	9317345033	
26	3-way Valve Sub Assy	9317366038	
28	4-way Valve Assy	9317890021	
29	Solenoid	9970079023	
30	Pulse Motor Valve Assy	9317216036	
31	Expansion Valve Coil	9970103025	

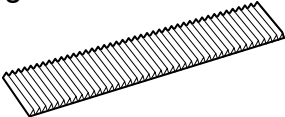


ACCESSORIES

INDOOR UNIT

Name and Shape	Part number
Bracket panel 	9318913002
Remote control 	9319207018
Remote control holder 	9318912005
Battery (penlight) 	0600185046
Cloth tape 	9308117007
Tapping screw (big) (φ 4 x 25) 	0700076046
Tapping screw (small) (φ 3 x 12) 	0700019036

OPTION

Name and Shape	Part number
Air cleaning filter 	UTR-FA16 UTR-FA16-2

1211G4124